# 시험용 체 규격

*관련규격 : KSA5101-1

| 구분 | 호칭(기준치수) | | 체의 눈 허용차 | | 선지름 허용차 | | | |
|---|---|---|---|---|---|---|---|---|
| | 매쉬 | mm | 평균(±) | 최대(+) | 선지름 | 최대 | 최소 | 평균(±) |
| 시험용 체 | | 125.0 | 3.66 | 4.51 | 8.00 | 9.2 | 6.8 | ±1.2 |
| | | 106.0 | 3.12 | 3.99 | 6.30 | 7.2 | 5.4 | ±0.9 |
| | | 90.0 | 2.66 | 3.53 | " | " | " | " |
| | | 75.0 | 2.22 | 3.09 | " | " | " | " |
| | | 63.0 | 1.87 | 2.71 | 5.60 | 6.4 | 4.8 | ±0.8 |
| | | 53.0 | 1.58 | 2.39 | 5.00 | 5.8 | 4.3 | ±0.8 |
| | | 45.0 | 1.35 | 2.12 | 4.50 | 5.2 | 3.8 | ±0.7 |
| | | 37.5 | 1.13 | 1.85 | " | " | " | |
| | | 31.5 | 0.95 | 1.63 | 4.00 | 4.6 | 3.4 | ±0.6 |
| | | 26.5 | 0.80 | 1.44 | 3.55 | 4.1 | 3.0 | ±0.55 |
| | | 22.4 | 0.68 | 1.27 | " | " | " | |
| | | 19.0 | 0.58 | 1.13 | 3.15 | 3.6 | 2.7 | ±0.45 |
| | | 16.0 | 0.49 | 0.99 | " | " | " | |
| | | 13.2 | 0.41 | 0.86 | 2.80 | 3.2 | 2.4 | ±0.40 |
| | | 11.2 | 0.35 | 0.77 | 2.50 | 2.9 | 2.1 | ±0.40 |
| | | 9.50 | 0.30 | 0.68 | 2.24 | 2.6 | 1.9 | ±0.36 |
| | | 8.00 | 0.25 | 0.60 | 2.00 | 2.3 | 1.7 | ±0.30 |
| | | 6.70 | 0.21 | 0.53 | 1.80 | 2.1 | 1.5 | ±0.30 |
| | 규격외 | 6.35 | - | - | 규격외 | - | - | |
| | # 3.5 | 5.60 | 0.18 | 0.47 | 1.60 | 1.9 | 1.3 | ±0.30 |
| | 규격외 | 5.00 | - | - | 규격외 | - | - | |
| | # 4 | 4.75 | 0.15 | 0.41 | 1.60 | 1.9 | 1.3 | ±0.30 |
| | # 5 | 4.00 | 0.13 | 0.37 | 1.40 | 1.7 | 1.2 | ±0.30 |
| | # 6 | 3.35 | 0.11 | 0.32 | 1.25 | 1.5 | 1.06 | ±0.25 |
| | # 7 | 2.80 | 0.09 | 0.29 | 1.12 | 1.3 | 0.95 | ±0.18 |
| | # 8 | 2.36 | 0.08 | 0.25 | 1.00 | 1.15 | 0.85 | ±0.15 |
| | # 10 | 2.00 | 0.07 | 0.23 | 0.90 | 1.04 | 0.77 | ±0.14 |
| | # 12 | 1.70 | 0.06 | 0.20 | 0.80 | 0.92 | 0.68 | ±0.12 |
| | # 14 | 1.40 | 0.05 | 0.18 | 0.71 | 0.82 | 0.60 | ±0.11 |
| | # 16 | 1.18 | 0.04 | 0.16 | 0.63 | 0.72 | 0.54 | ±0.09 |
| | # 18 | 1.00 | 0.03 | 0.14 | 0.56 | 0.64 | 0.48 | ±0.08 |
| | # 20 | 0.85 | 0.029 | 0.127 | 0.500 | 0.580 | 0.430 | ±0.08 |
| | # 25 | 0.71 | 0.025 | 0.112 | 0.450 | 0.520 | 0.380 | ±0.07 |
| | # 30 | 0.59 | 0.021 | 0.101 | 0.400 | 0.460 | 0.340 | ±0.06 |
| | # 35 | 0.50 | 0.018 | 0.089 | 0.315 | 0.360 | 0.280 | ±0.045 |
| | # 40 | 0.425 | 0.016 | 0.081 | 0.280 | 0.320 | 0.240 | ±0.040 |
| | # 45 | 0.355 | 0.013 | 0.072 | 0.224 | 0.260 | 0.190 | ±0.036 |
| | # 50 | 0.300 | 0.012 | 0.065 | 0.200 | 0.230 | 0.170 | ±0.030 |
| | # 60 | 0.250 | 0.009 9 | 0.005 8 | 0.160 | 0.190 | 0.130 | ±0.030 |
| | # 70 | 0.212 | 0.008 7 | 0.005 2 | 0.140 | 0.170 | 0.120 | ±0.030 |
| | 규격외 | 0.200 | - | - | 규격외 | - | - | . |
| | # 80 | 0.180 | 0.007 6 | 0.004 7 | 0.125 | 0.150 | 0.106 | ±0.025 |
| | 규격외 | 0.160 | - | - | 규격외 | - | - | . |
| | # 100 | 0.150 | 0.006 6 | 0.004 3 | 0.100 | 0.115 | 0.085 | ±0.015 |
| | # 120 | 0.125 | 0.005 8 | 0.003 8 | 0.090 | 0.104 | 0.077 | ±0.014 |
| | # 140 | 0.106 | 0.005 2 | 0.003 5 | 0.071 | 0.082 | 0.060 | ±0.011 |
| | 규격외 | 0.100 | - | - | 규격외 | - | - | . |
| | # 170 | 0.090 | 0.004 6 | 0.003 2 | 0.063 | 0.072 | 0.054 | ±0.009 |
| | # 200 | 0.075 | 0.004 1 | 0.002 9 | 0.050 | 0.058 | 0.043 | ±0.008 |
| | # 230 | 0.063 | 0.003 7 | 0.002 6 | 0.045 | 0.052 | 0.038 | ±0.007 |
| | # 270 | 0.053 | 0.003 4 | 0.002 4 | 0.036 | 0.041 | 0.031 | ±0.005 |
| | # 325 | 0.045 | 0.003 1 | 0.002 2 | 0.032 | 0.037 | 0.027 | ±0.005 |
| | # 400 | 0.038 | 0.002 9 | 0.002 0 | 0.030 | 0.035 | 0.024 | ±0.005 |
| | | 0.032 | 0.002 7 | 0.001 9 | 0.028 | 0.033 | 0.023 | ±0.005 |
| | # 500 | 0.025 | 0.002 5 | 0.001 6 | 0.025 | 0.029 | 0.021 | ±0.004 |
| | # 635 | 0.020 | 0.002 3 | 0.001 4 | 0.020 | 0.023 | 0.017 | ±0.003 |